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# **Cargo Tank Measuring System**

## Production & Sales Items

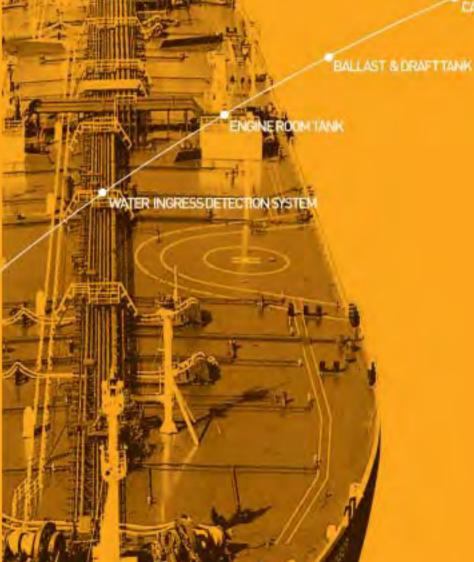
MAGNETIC A DAT TYPE CARGO MONITORING SYSTEM-INDEPENDENT HIGH AND OVERFILL ALARM SYSTEM MUEPENDENT HIGH AND OVERHILLADARM'S MAGNETIC FLOAT TYPE - ATOUSTIC WAVE TORE VAPOUR EMISSION CONTROL SYSTEM VAPOUR PRESSURE MONITORING SYSTEM FOED EAS SAMPLING SYSTEM TANK REMOTE SOUNDING SYSTEM AIR PLABE FVIS LLECTIC PREASURE TVIE



Head Office & Factory

China Office & Factory TANKA MARINA MACHINERS & LUCINICATION AND







# **Company History**

HAN, A IMS, was found in 1989 to a manufacture to make a size weaking primping on the field of expressional to severe express and monitoring under the temporary resolution of automatic provided in a safety resource of a graphy in the works. Since that time, we have been derived by making every people effort to deverge a wide-wriety of instrumentation such as loss gauges likel switzes and level insuratives to need diversified dowards of our castoner.

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in the VBB, we significative at learning with Applied in Encoderation is a loade company in the field of encoderant in the world. an duite diversity and intensive non-product."

Between 1993 and 1995 we account the quality authorization definition which can puzzly our own extraoreritations to the thermal prover giant and names clearly a power part from some Electric prover concension on the basis of high audity engeneraprogram to experience to a fixed market wares made and

we acquired the quality and cancer system certification exchanged to Quality system scandard ISO 9000 by DW certification BV to keep explicit quality and some in the Neversities 13th, 1937 as well as CE-mark for comparameterize partiests or purge free someter mounding writtem and all kind of level ewitch in T1 meets 2000. Heads Level Co., 1st will do our test to be a best professoral company. and a leader is the world under our metter of customer' solutionics, quality resonance melmemory of the quality and factores. internalization, unity & harmony among men

On November, 1st, 2009, we not present announcing the new Circle HWNLA INS In Journal Valve Remoe Cantrol System. Desk Machinery Topolog Computer as well as Lever Misail into System. We know you will want to take advantage. and vie will support all the of outcomers in the world. Excend your trand on the new HANLA INST

Many marks and with the year health



# Manufacturing Line Authorized by the Quality

## HANLA IMS Co., Ltd.

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#### Contents

# Cargo Tank Measuring System

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# Tank Remote Sounding System

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THAT IS A RESIDE FOR NOTES

#### **RADAR BEAM TYPE(EM540)FOR CARGO TANK MONITORING SYSTEM(HANLA-EMS)**

Cargo Tank Measuring System



#### **ADVANTAGES**

 Stand alone microcessor based transmitter \_Dedicated algorithms - Still pipe or free space mode Integrated temperature and pressure measurements - Approved by major classification societies

#### FEATURES

system.

-Automatic antenna fouling detection -Automatic radar self-test during power up \_Materials : 316Housing / Teflon radome Ø200 flat antenna type

continous tracking of performance drift.

The radar measurement head features a very compact design

Finally, the use of an intrinsially safe two-way digital signal

transmission, between the radar and the central monitoring system,

provides for a ready integration of EM540 radar to any type of control

due to its wide band printed circuit planar antenna.

• Intrinsic safety approval : ||1/2G EEx ia ||B T4

Protection class : IP66/67

FMCW-10GHz Radar

• Anntena aperture angle : 13'

#### **GENERAL**

The 8" EM540 radar is especially designed be integrated cargo monitoring system for inland river or ocean going vessels and tank barge. The EM540 radar is based on the utillisation of smart sensors, icluding microprocessors perfoming signal processing and offer, in addition to transmitting tank level, pressure, and temperature data to the central monitoring system, capabilities suh as self-diagnostics, self-monitoring and remote configuring.

These capabilities allow for predictive maintenance owing to the

#### **TECHNICAL DATA**

- Accuracy : +/-1mm
- Protocol : Modbus(RTU)
- Operaating temperature : -35 °C to +70 °C
- Storage temperature : -40 °C to +85 °C
- Range : -0.6 to +40n

#### **INERT GAS PRESSURE TRANSMITTER T901-P 01TA**



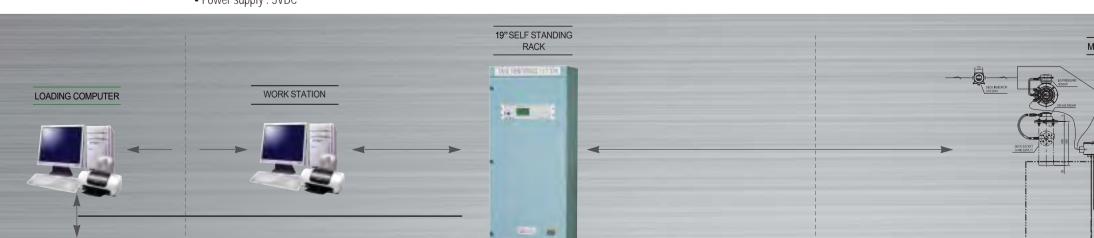
ICMS

#### DESCRIPTION

The pressure transmitter T901-P01A is especially designed to meet liquid cargo monitoring requirements.

#### **TECHNICAL DATA**

- 3-wire absolute transmitter
- Range : 800~2000mbar
- Accuracy : 1% of measured scale
- Output : 0.5 to 2.5VDC
- Allowable overpressure : 4000m bar
- Power supply : 5VDC
- Intrinsically safe : EEx ia || C T6
- Storage temperature : -55 °C to +85 °C
- Connecting unit operating temperature : -20 °C to
- - +70 °C Protection class : IP67



#### HAZARDOUS AREA SAFETY AREA

#### **TEMPERATURE TRANSMITTER T901-PxOPI**



#### SAFETY UNIT (TA3840S)



#### DESCRIPTION

TA3840S safety unit consists of a 19" rack into which the radar power supply boards are insserted. Each rack has 8 available slots (one slot for two radars) and the maximum cofiguration is 4 racks(power supply of 64 radars). The radar level transmitters are configured directly on each power supply board via RS232 port. -Operating temperature : 5  $\,^{\circ}$  to +70  $\,^{\circ}$ C -Power supply : 115 or 230VAC/50~60Hz Consumption : 100AC max. per rack

#### COMMUNICATION UNIT (TA3840C)



#### DESCRIPTION

TA3840C Communication Unit connects four ports of communication with radar level transmitters. These ports arre indendent one of the others, they use - Combined board : 4..20mA : up to8 the protocol Modbus RTU. The TA3840C also allows th display the parameters as cargo level, tempeature, IG Pressure.

The TA3840C is installed in a 19" rack with a display unit with a LCD screen for measurement and alarm display

Cargo Tank Measuring System - 04 | 05

#### DESCRIPTION

The temperature transmitter T901-PxOPI is specially designed to meet liquid cargo monitoring requirements.

#### **TECHNICAL DATA**

- Temperature senson : 3-wires 100ohm at 0 °C
- Accuracy : IEC 751 classB
- Protection class : IP67
- Rang : -20 °C to +120 °C (other scales on request)
- Intrinsically safe : EEx ia || C T6
- Storage temperature: -55 °C to +85 °C
- Connecting unit operating temperature : -20 °C to +70 °C

#### **TECHNICAL DATA**

- Intrinsicall safety || (1)G [EEx ja] || B
- I/O port : RS232 on front face of
- power supply board
- Transmitter connection number : 16 max.
- Temical capacity : 2.5m m<sup>2</sup>

#### **TECHNICAL DATA**

Protocol. Modbus. RTU

- Power supply : 24VDC - Max. radar : up to 96(analog board) binary in : up to 16, binary in : up to 24 Comuication : 3RS232, RS485 or RS422 ports 1RS232, RS485 ports 1RS485, TTL extension port Monitoring : 2 alarm thresholds per channel Operating temperature : 0 °C to +70 °C

MOUNTING METHOD EM 540 RADAE DECK INDICATOR

# PULS RADAR TYPE (PS60 SERIES) FOR CARGO TANK MONITORING SYSTEM (HANLA-VEGA) **Cargo Tank Measuring System**

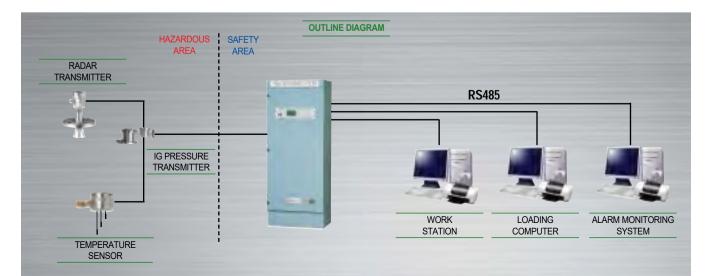


#### **GENERAL**

Extremely short microwave inpulses are emitted by the antenna system to the measured product, reflected by the product surface and received again by the antenna system. They spread with ligh velocity and the time from emission to reception of the signals is proportional to the level in the vessel. A special time spreading procedure enables the reliable and precise measurement if the extremely short times.

#### STANDARD MODEL AND SPECIFICATION

Model	1 Bert	t	1	1	1	1
	PULS61	PULS 62	PULS 63	PULS 65	PULS 66	PULS 68
Application	aggresive liquids in samll vessels under easy process conditions	storage and process vessels under arduous process conditions	aggresive liquids under arduous process conditions	aggresive liquids under easy process conditions	storage and process vessels under arduous process conditions	large solid vessels under aroduous process conditions
Measuring range	up to 20m	up to 35m	up to 20m	up to 35m	up to 35m	up to 70m
Process temperatue	-4080°C	-40200°C	-40150°C	-40150°C	-40500°C	-40200°C
Process pressure	-13bar	-140bar	-116bar	-116bar	-1160bar	-140bar
Accuracy	±5mm	±3mm	±3mm	±10mm	±10mm	$\pm$ 15mm



#### **APPRICATIONS**

Two different emitting frequencies are available for these applications, the compact, high frequency sensors are particulary suitable for applications for whinch high accuracy is reached. Low frequency C band sensors can penetrate foam and strong condensation and are thus particularly suitable for arduous process conditions. Unaffected by steam, gas composition, pressure and temperature changes the sensors detecr the product surface of different products reliably.

#### **FEATURES**

- Small housing and small protection collection
- Low cost with high quality
- Two-wire technology loop powered
- Accurate and rugged design
- Adjustment choice

The radar sensors work with low emitted power in the C and K-band frequency range. The proven ECHOFOX signal processing selects the correct level echo reliably from a number of false reflections. An adjustment with empty and full vessel is not necessary.

#### COMUNICATION AND SAFETY UNIT





#### **TEMP. & PRESS. TRANSMITTER**

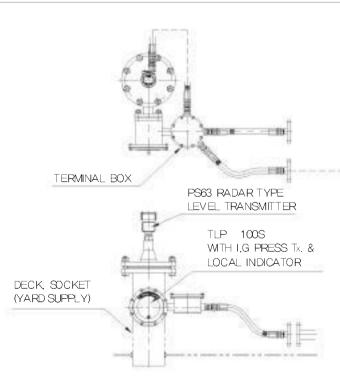


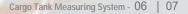
**SPECIFICATION** FOR IG PRESSURE TRANSMITTER

MODEL : TLP100S RANGE : 800~2000mbar ACCURACY : +0.2% EEX ia IIB T4 FOR I.G PRESSURE



#### DECK MOUNTING METHOD FOR RADAR, TEMPERATURE AND PRESSURE SENSOR





**SPECIFICATIONS** - Power Supply : 24VDC - Cargo Tank : Up to 24 (Radar) - Ballast & Other Tank : Up to 31 - Communication : 1 X RS232 / 485 / 422 (Input) 3 X RS232 / 485 / 422 (Output) - Relay output : 4 X NO / NC - Protocol : Modbus RTU - Operating temperature : 0~60°C



**SPECIFICATION** FOR TEMPERATURE TRANSMITTER MODEL : TLP100S ACCURAY :  $\pm 0.3D \, \text{eg.}^{\circ}\text{C}$ ACCURACY : -20~80°C EEX ia IIB T4 PT 1000 RTD MAX. 3 POINTS OF TEMP.

1011-1-0.0002-3 CARGO P/P MOUNTING TYPE TEMP. TRANSMITTER OR TANK TOP MOUNTING TYPE TEMP. TRANSMITTER

#### CARGO MONITORING SYSTEM WITH LOCAL AND REMOTE INDICATOR

#### CARGO TANK MONITORING SYSTEM WITH LOCAL AND REMOTE INDICATOR (TLP-100S, TLP-100B, TLP-100MUX, TLP-100D, TLP-100M, SIL-100TLP)

#### GENERAL

The TLP-100, LIQUID LEVEL is the newest version of magnetic float level gauge for marine tankers which has been developed based on the long time field experience. The detection of float position is conducted by Hall IC elements to eliminate problem of contact fusing and/or accuracy failure caused by existing reed switch system.

By this remarkable sensing system, long time stability and maintenance free operation have been achieved. The measurement is free from the conductivity and/or dielectric

constant of the cargo liquids. Thus TLP-100 is widely suitable for measurement and control of cargo liquid levels at crude oil carriers, coaster tankers, product carriers chemical carrier, etc.

#### SYSTEM CONSTRUCTION

Model System	CAR GO MONITORING SYSTEM (TLP-100)			
DESCRIPTION	INTRINSICALLY SAFE LEVEL TEMP. AND PRESSURE MONTORING SYSTEM			
LEVEL SENSOR	LOCAL GAUGE TLP-100S			
SAFETY BARRER	TLP-100B			
MAIN CONTROL PANEL	• MULTI-TANK MONITOR TLP-100D (TOUCH SCREEN COMPUTER) • TLP-100MUX			

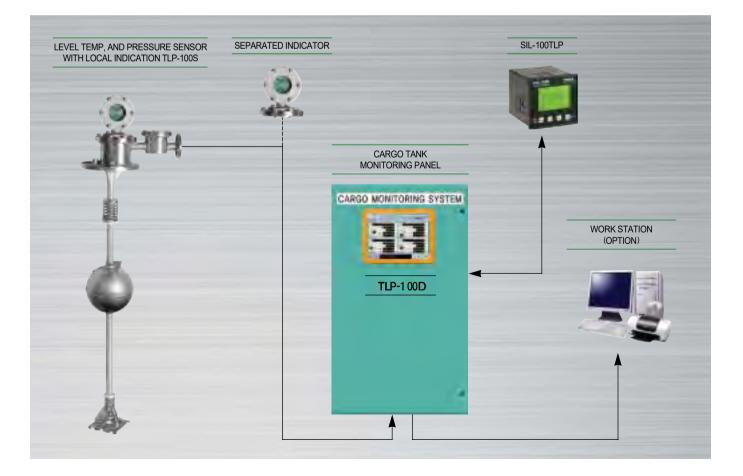
#### FEATURES

Cargo Tank Measuring System

- Compact and cost saving design.
- Hall IC Elements, pure electric position detection:
  - Grade up from existing reed switch system.
     Highly reliable and stable for long time operation.
    - Highly precision for operation.
- 3 Point of temp. measurement and transmission. Separatable LCD indicator.
- LCD indicator may be separated from the sensor.2 Core cable data transmission and easy wiring:
  - Liquid level and maximum 3point temp. data are sent to CCR by serial BCD signal through 2 core cable only including power supply to the deck.
- Full line up of CCR indication system
  - Full line up from individual indicator to computer based system is ready to meet for requirements.

#### **BLOCK DIAGRAM**

# TLP-100S SIL-100TLP ▼ TLP-100B ▼ TLP-100D Work station PC



#### APPLICATION

**SPECIFICATION** 

This system is for monitoring for level, alarm and temperature of the liquid in cargo tanks.

#### LOCAL GAUGE : TLP-100S

0

 Detection unit : Level : by magnetic float and Hall IC element Temp : by PT-100RTD Pressure : ceramic sensor
 Accuracy : Level : every 10mm (standard) : every 5mm (option) Temp : ±1.0 °C
 Measuring range : Level : max. 20M Temp : -25 °C ~ +125 °C Pressure : 900 ~ 1300mBar

Indication : By selector type LCD 6 digit indication

Level : 5mm unit (0~ 20.000 M)
Temp. (U : Upper) °C or °F unit

Middle) °C or °F unit

Lower) °C or °F unit

Output : Digital serial code pulse (2 wire system including
power supply, exclusive receiving unit is required)

#### **INDICATOR : SIL-100TLP**



#### SPECIFICATION

- Indication : Individual tank LCD indicator
- Tank selector and temp. element selector keys are provided.
- Level : 0 ~ 20.000M a
  - (ullage or sounding selectable)
- Level status : 2 digits
- Alarm setting and monitoring :
   1) 4 level alarms(HH, H, L, LL) for 24 tanks
  - 2) 2 temp. alarms(H, L) for each element of tanks (U, M, L)
  - 3) 4 Pressure alarm(HH, H, L, LL) for 24 tanks
- Input : RS485 port for indicator
  - (MODBUS PROTOCOL)
- Common or Individual Indicator

Cargo Tank Measuring System - 08 | 09

#### **MULTI-TANK MONITOR : TLP-100D**

The cargo monitoring panel will be

designed and arranged for level alarm, high temp. alarm, and temp. level measurement based on the number of tanks and tank location etc..

The cargo tank monitoring panel gives audible and visible alarm as well as cargo tank level, temp. indication on the mimic board, and also external alarm for high an high-high level shall be provided by cargo monitoring panel.





Easy Operation by the Touch screen.







#### **TOTAL TANKS**

Mimic diagram display Of Total tanks information.

#### **DETAIL TANK**

Calculation of Level, Pressure, Volumes and Average Temperature.

#### **TRENDS CURVE**

Saving of Tank loading, Discharging information.

#### SPECIFICATION

- Indication : 10.4" Touch screen LCD
- Serial Port : Two RS232 and selectable
- RS232 / 422 / 485 serial ports
- Built-in multiplexer Board TLP-100MUX : Input : 8 Port 4 ~ 20mA

24 Tank sensor(Level,Temp.Pressure) Output : 13 Relay Contact RS485 or RS232 COMMUNICATION (MODBUS PROTOCOL)

# INDEPENDENT TYPE TANK HIGH / OVERFILL ALARM SYSTEM (MAGNETIC FLOAT TYPE) **Cargo Tank Measuring System**

HANLA's cargo tank high/overfill alarm system is thoroughly designed according to USCG latest requirements, and are to be required by IBC code.

#### GENERAL

This alarm system consists of level alarm sensor, I.S barrier and alarm panel. When the liquid level reaches a set point, the reed switch in the alarm sensor is actuated by magnetic float.

This signal is connected to alarm annunciator through safety barrier. At the same time, we can get audible and visible alarm on the main alarm panel as well as external alarm on the bridge top. The 95% of volume is normally for high alarm and 98% of volume is normally for overfill alarm.

#### FEATURES

- Most advanced electric technology for high reliability and durability.
- Certified by major certifying authorities.
- Designed for all kind of liquid.
- Simple for construction.
- Intrinsically safe designed unit is applicable to all kind of inflammable fluids.
- Lifting type manual test device which can check the function.

#### APPLICATION

These systems are used for the level alarm in cargo tanks of all kind of oil and chemical carriers.

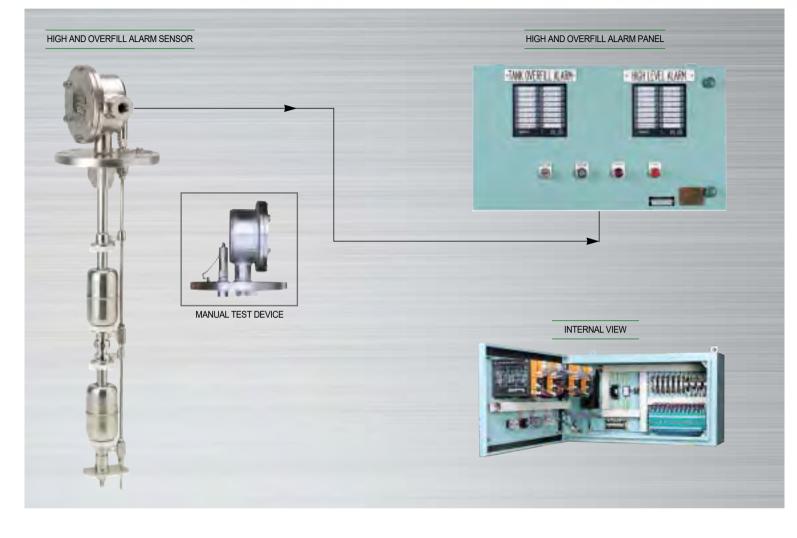
#### **TECHNICAL SPECIFICATION**

#### ALARM SENSOR

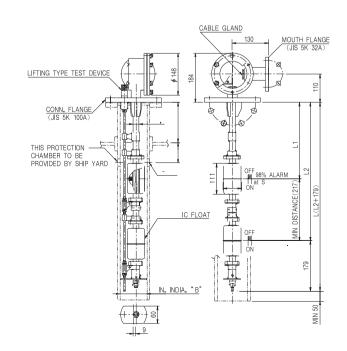
- Model : F High alarm: TMR-701T High and overfill alarm:TMR-702T
- Conn. size : JIS 5K 100A(standard)
- Conduit conn. size : JIS 5K 32A(standard)
- Material : Housing SUS304 \_Flange SUS304 or SUS316 -Guide pipe - SUS316 -Magnetic float - SUS316
- Contact form/rating : SPST/250VAC, 0.5A
- Accuracy : ±5mm on level rise or fall
- Specific gravity: 0.65~1.5
- Max. working temp : -25~+100 °C
- Alarm point : r95% of volume for high level alarm 98% of volume for overfill alarm
- Protection : IP56 over
- Safety : EEx ia ∏C T6

#### LEVEL ALARM PANEL

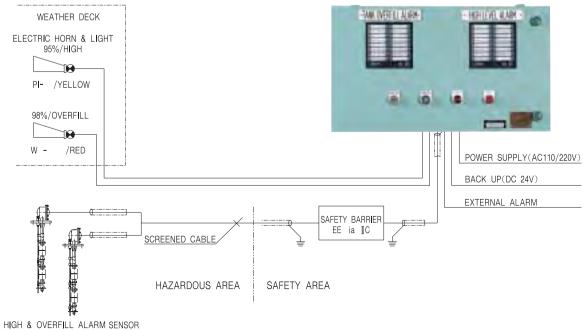
- Power supply : r AC 110/220V(Main) : LDC 24V(Back up) • Consist of : - Alarm annunciator - I.S Barrier - Power lamp - DC power fail alarm -Alarm buzzer
- External alarm : Horn & Light



DIMENSION FOR HIGH AND OVERFILL ALARM SENSOR/TMR-702T







Cargo Tank Measuring System - 10 | 11

#### **ALARM MODULE**



- Channel number : 16 contacts.
- Alarm Input time delay : 0~99 sec.
- Alarm escape time delay : 0~99 sec.
- Channel outputs : NC or NO.
- Common relay output
- Internal Buzzer.
- Buzzer Stop button.
- Flicker Stop button.
- Supply voltage : 24 VDC (18~32 VDC). 100~240VAC (option)
- Indication LEDs : 16 × red/green, 1 × yellow, 1 × green
- First alarm flashing.
- Serial Communication : RS-485.
- Channel setting : by internal rotary switch.
  - by windows setting program.
- Power consumption : Max. 4.5 Watt at 24 VDC.
- Operating temperature :  $-10^{\circ}$ C to  $+55^{\circ}$ C (70^{\circ}C peak).
- Alarm module enclosure : standard DIN 144 × 144 × 86 mm.
- Type code selection : AU-160D-AB.
  - A : Channel Output.
    - 0 : None.
    - 1 : Isolated Output.
    - B : Power.
    - 0 : 24VDC.
    - 1:100~240VAC
- AU-160D : High Level Alarm, Overfill Alarm application. Inhibit buttons for each channel.
  - Navigation function.
- AU-160D(W) : Water Ingress Detection System application.
- Overriding buttons for Pre-alarm and Main-alarm. • Optional repeater unit : AU-160R by RS-485.

#### INDEPENDENT TYPE TANK HIGH/OVERFILL ALARM SYSTEM (ACOUSTIC WAVE TYPE)

**Cargo Tank Measuring System** 

HANLA's cargo tank level alarm system is thoroughly designed according to IMO'S latest rule requirements, and are to be required by IBC code.

#### GENERAL

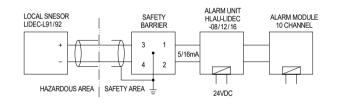
Acoustic wave type LIDEC-L91/92 local sensor is specially designed and patented for the marine applications. The series LIDEC L91/92 offers a reliable solution for high level and high-high level(overfill)alarm detection of chemical, FO, DO tank, etc. The principle of this fully static system is based on the propagation of an acoustic wave inside a metallic probe.

A piezo-electric sensing element produces the wave along the probe. Without liquid, waves propagate without attenuation inside the metal of probe. Subject waves are detected by a receptor which converts them into an electrical signal, re-injected on the emitter, the gain being adjusted in order to obtain a permanent oscillation on the loop.

As the liquid reaches the end of probe, a portion of the waves is absorbed, the oscillation stops and the alarm is activated.

#### SYSTEM CONFIGURATION

For the total system, safety barrier, alarm unit(as a converter current to on-off signal)and annunciator are connected with local sensor LIDEC-L91/92.



#### FEATURES

- Desinged for solution of safe construction which the probe does not work as electrode for sparks between comming up liquid surface and highly voltage charged by electro-statics during cargo loading.
- Fully static system with no moving parts.
- No special calibration depending on the liquid.
- Vibration, shock and electric interferences resistant.
- Pressure and temperature resistance.
- Desinged for all kind of liquid.
- Including fail safe system.
- Manual test device : Prior to loading or any time, the level alarm can easily be tested by using a testing tool with permanent magnet.

#### APPLICATION

These systems are used for the level alarm in cargo tanks of all kind of oil/chemical carriers.

#### STANDARD MODEL AND APPLICATION

- LIDEC L91 : High level or overfill alarm.
- LIDEC L92 : High level and overfill alarm.



#### SYSTEM SELECTION FOR ORDER CONFORMATION



OVERFILL ALARM SYSTEM

 L92 : HIGH LEVEL AND OVERFILL ALARM SYSTEM

#### **TECHNICAL SPECIFICATION**

#### ALARM SENSOR

Model : High alarm:LIDEC-L91 High and overfill alarm:LIDEC-L92
Conn. size : JIS 5K 100A(standard)
Conduit conn. size : JIS 5K 32A(standard)
Material : - Housing - SCS13 - Flange - SUS304 or SUS316 - Sensor Probe - SUS316L
Power supply : 18 to 28VDC
Output : 4 -- 20mA current loop with 6mA No alarm 18mA Alarm
Operating Temp. : AMB- -25°C to 70°C LIQUID- -40°C to 150°C
Protection : IP56 over

• Safety : EEx ia ∏C T6

#### LEVEL ALARM PANEL

• Mounting type : Wall mounting or console mouning

- Power supply : AC 110/220V(Main)
  - : LDC 24V(Back up)
- Consist of : Alarm annunciator/10ch
   Alarm unit for lidec sensor
  - Alarm unit for i - Safety barrier
  - Power lamp
  - AC and DC power fail alarm
  - Alarm buzzer

• External alarm : Horn & Light

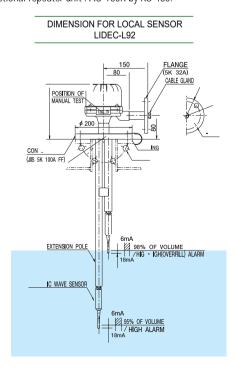
#### CARGO TANK LEVEL ALARM PANEL

- The cargo tank level alarm panel will be designed and arranged for level alarm based on the number of tanks and tank location etc. The cargo tank level alarm panel gives audible and visible alarm and also external alarm will be provided.
- The individual external alarm will be provided in accordance with owner requirement as optional items.

Cargo Tank Measuring System - 12 | 13



- Channel number : 16 contacts.
- Alarm Input time delay : 0~99 sec.
- Alarm escape time delay : 0~99 sec.
- Channel outputs : NC or NO.
- Common relay output.
- Internal Buzzer.
- Buzzer Stop button.
- Flicker Stop button.
- Supply voltage : 24VDC (18~32VDC).
- 100~240VAC (option).
- Indication LEDs : 16 × red/green, 1 × yellow, 1 × green
- First alarm flashing.
- Serial Communication : RS-485.
- Channel setting : by internal rotary switch.
  - by windows setting program.
- Power consumption : Max. 4.5 Watt at 24VDC.
- Operating temperature : -10 °C to +55 °C (70°C peak).
  Alarm module enclosure : standard DIN 144 × 144 × 86 mm.
- Alam module enclosure : standard Div T
   Type code selection : AU-160D-AB.
  - ype code selection: AU-160D-AB.
    - A : Channel Output.
    - 0 : None.
    - 1 : Isolated Output.
    - B : Power.
    - 0 : 24VDC.
    - 1:100~240VAC
- AU-160D : High Level Alarm, Overfill Alarm application. Inhibit buttons for each channel. Navigation function
- AU-160D(W) : Water Ingress Detection System application.
- Overriding buttons for Pre-alarm and Main-alarm. • Optional repeater unit : AU-160R by RS-485.



#### VAPOUR EMISSION CONTROL SYSTEM (VAPOUR PRESSURE AND OXYGEN SAMPLING)

#### GENERAL

Vapour emission control system is intended for analyzing the waste vapour gas for oxygen gas content.

The system also includes the pressure transmitter which can monitor the pressure on the waste vapour line.

This system consists of two cabinets ;a detector cabinet in which the pressure transmitter, oxygen sensor, flow alarm sensor, sample selector valve and purge valve are included, and the monitoring & alarm panel on which the alarm unit, oxygen indicator are provided. The detector panel in steel is installed on deck nearby the vapour manifolds and the monitoring & alarm panel is mounted in the cargo control room.

#### PRINCIPLE OF OPERATION

The sample tubes in the detector cabinet run from the sample point inlets to oxygen sampling selector valve and mode selector valve. Exiting from this single tube is leading the chosen sample gas through filter between oxygen sampling selector valve and mode selector valve, and then finally passes the oxygen sensor, exhausted through the exhausting line on the cabinet panel.

The display shows the O2 concentration from 0.0 to 25.0V% O2 on the oxygen monitor and the "High oxygen content alarm" is activated at 8V% 02.

The "Flow failure" is also operated when the flow is stopped. The display shows the pressure transmitted from waste vapour line on the vapour pressure indicator from 0 to 200mbar.

The "Low pressure alarm" is also activated at 10mbar and the "High pressure alarm"; at 120mbar.

It is possible to increase or decrease the pressure alarm value freely and the external alarm output relay for all alarm can be provided as optional items.

#### **FEATURES**

• Intrinsically safe detecting is applicable to all of inflammable fluids

k Neasuring System

- All stainless steel material pressure sensor
- Individual adjustable alarm for oxygen and pressure
- Most advanced electronic technology for high reliability and durability.

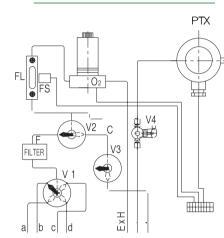


DIAGRAM FOR DETECTION PANEL INSIDE

- FS : Flow alarm sensor
- C : Calibration gas connector
- 02 : Oxygen sensor
- PTX : Pressure transmitter for vapour
- V1 : Oxygen sampling line(selecting valve)
- V3 : Cleaning air stop valve
- a : Port(F)
- b : Port(A)

#### **TECHNICAL SPECIFICATION**

#### **SYSTEM**

- Main power supply : AC 110/220V, 50~60Hz
- System power : DC 24V
- Air supply : 4~7bar
- Function : Inert gas pressure display(0~200mbar) - Inert gas high pressure alarm(120mbar)
  - Inert gas low pressure alarm(10mbar)
  - Oxygen content display(0~25% V% O2)
  - Oxygen content high alarm(8 V% O2)
  - Flow failure alarm(If the flow is stopped)
  - External alarm(option)
- Enclosure : EEx ia ∏C T4

#### PRESSURE TRANSMITTER

- Range : 0~200mbar
  - Power supply : 17~28vdc
- Output : 4.....20mA • Accuracy :  $\pm 0.2\%$  of F.S
- Safety : EEx ia ∏ C T4

#### **DIGITAL INDICATOR**

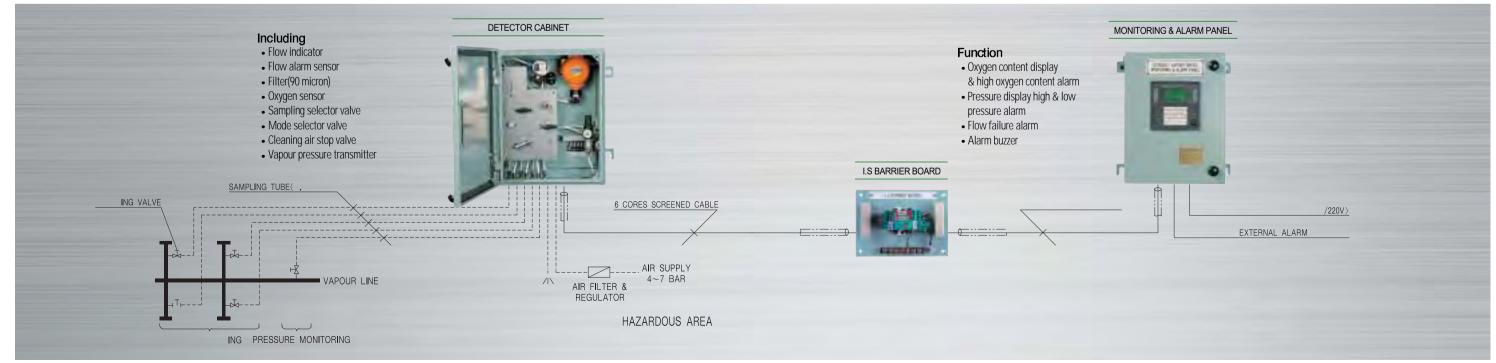
- Size : 48H × 96W × 112D • Input : 4.....20mA
- Output contact : H and L alarm

#### **OXYGEN SENSOR**

- Range : 0~25% 02 • Output : 4.....20mA
- Power supply : DC 24V Safety : EEx ia ΠCT4
- Accuracy : +2% of F.S

#### ALARM ANNUNCIATOR

- 10 channel type
  - Power supply : DC 24V
- Function : Accept horn, Accept flash, Test function



- d : ST, BD(A)
- V2 : Mode selection
- V4 : Test valve for press. transmitter
- c : ST' BD(F)
- FL : Flow indicator • F : Filter

Cargo Tank Measuring System - 14 | 15





#### THE FIXED GAS SAMPLING SYSTEM FOR PUMP ROOM, **BALLASTS AND VOID SPACE**

Cargo Tank Measuring System

#### PURPOSE

The Fixed gas sampling system is dedicated to the Gas Control in all Tanks, Void Spaces, Pump room or Houses adjacent to Cargo Storage Tanks and Handling Systems. In order to detect any Gas Concentration level over programmable limits and to monitor visible and audible alarms consequently, these areas are controlled by the suction process sampling on one or more common sensor(s) as well as by individual local sensors.

This system complies with ISGOTT regulation chap. 7.8 and 8.2.

#### SYSTEM DESCRIPTION

The Fixed gas sampling System is composed of

#### **ANALYSING UNIT**

A cabinet named Analyzing Unit includes suction process sampling gas sensor(s) and pneumatic components for up to 48 channels (pumps, solenoid valves, water trap filter, pressure sensor, ...). A modular arrangement of solenoid valves allows easy sizing of channels number, easy extension as well as easy maintenance.

An electronic module manages above parts, monitors up to 7 gas sensors dispatched either in suction process or as local sensor, performs all gas measurements from above sensors, and monitors the alarms on dry contact outputs. It comprises 4 digital RS485 communication ports Unit(s) as described hereunder, and/or an external Monitoring System using MODBUS RTU protocol. The Unit is powered equally by 220 or 110 VAC.

#### **CONTROL UNIT**

One or more panel(s) named Control Unit include an electronic module managing a LCD screen for measurement and alarms display, status lamps, buzzer/dry contact output for alarms monitoring and keyboard for System operation and configuration. The large LCD screen increases the data availability and the manmachine interface is simplified for easy access to functions and configuration using spread menus.

One Control Unit can be incorporated in the Analyzing Unit or located in a remote box, another one can be located in another place. The Control Unit is powered by 24VDC from the Analyzing Unit, and communicates with it by RS485 link

#### **ANALYZING UNIT WITH CONTROL UNIT**



#### SUCTION SAMPLING ACCESSORIES

A set of suction sampling accessories is composed of safety chamber, non-return valves, flame-arrestors, shut-off valves. On each channel, a flow regulating valve allows to get an identical flow whatever is the length of the line, for best efficiency of the system.

#### LOCAL GAS SENSORS

When required, a set of local gas sensors of infra-red, catalytic, electro-chemical or any other type, 4-20mA output, can be connected to the Analyzing Unit



#### Local gas sensors • Conn. Size : 5K 25A FF

• Material : SUS316

• Signal line : PT 3/8"

Protection device is used for

avoiding water suction.

#### NON-RETURN CHECK VALVE



Local gas sensors

• Conn. Size : O.D 8mm Material : SUS316

#### **SPECIFICATIONS**

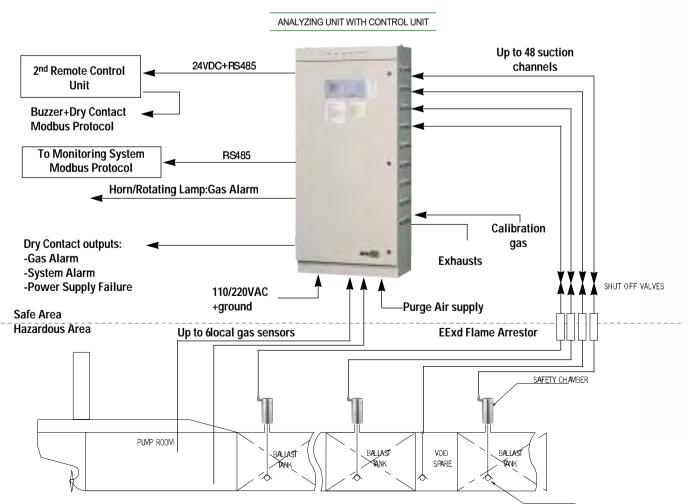
- Suction channels number
- Suction capacity
- Sampling exhaust output circulation exhaust output
- Drain water trap output
- Calibration gas input
- 4-20mA Analog calibrated inputs for sampling or local sensors : up to 7
- Gas concentration alarm levels
- Alarm form Analyzing Unit, dry contact outputs : 1 for Gas alarm
  - 1 for System alarm

: 24 VDC

:0 °C to + 70 °C

- 1 for remote Horn / Rotating Lamp 1 for Power Supply failure
- Alarm from Control Unit : 1 internal buzzer + 1 dry contact output
- Communication ports
- Output power supply for sensors
- Instrument air supply for purge Sensors
- Operating temperature for
- Location for Analyzing and Control Units
- Power Supply

- Analyzing and Control Units
- **GENERAL DIAGRAM FOR FIXED GAS SAMPLING SYSTEM**



Cargo Tank Measuring System - 16 | 17

: up to 48, connections for O.D. 8 mm copper pipes : up to 500 meters w/ O.D. 8 mm pipes : connection for O.D. 8 mm copper pipe to safe area : connection for O.D. 8 mm copper pipe to safe area : connection for O.D. 8 mm copper pipe to safe area : connection for O.D. 8 mm plastic pipe

: 2 adjustable, Pre-Alarm and Main alarm

4 RS485, 1 RS232 (Analyzing Unit) 1 RS232 or RS485 (Control Unit)

: 7 / 10 bars, connection for O.D. 8 mm copper pipe : miscellaneous type according to gas type Safety class according to their location

: Safe area in enclosed space (Control Room, accommodation, bridge, •••) : 110/220 VAC and Other voltages on request

# PUMP AND MANIFOLD PRESSURE MONITORING SYSTEM Cargo Tank Measuring System

#### PRESSURE SENSOR FOR SUBMERSIBLE TYPE



#### PRESSURE SENSOR FOR **DECK MOUNTING TYPE**



#### **GENERAL**

#### 1)Vapour pressure monitoring

The Cargo tank ullage space pressure monitoring with high & low pressure is required by SOLAS 74, Chapt. II-2 Reg. 59. This monitoring system is required to preventing serious deformation of the tank structure such over and under pressurization when the tank venting system is in failure.

#### 2)Manifold pressure and Pump Suction and discharge pressure monitoring

The Manifold pressure and pump suction & discharge pressure shall be indicated from CCR. Pressure transmitter will be installed on the dry space and in ballast tank.

#### 3)Vapour return pressure monitoring

This transmitter is required for remote monitoring and high/low alarm from CCR The pressure transmitter will be installed near in cargo manifold.

#### **FEATURES**

- Intrinsically safe detecting is applicable to all of inflammable fluids
- Individual pressure displays
- Anti-corrosion material of pressure sensing part
- High accurate reading vacuum pressure
- Easy calibration and maintenance

#### PRINCIPLE OF OPERATION

The Intrinsically Safe Type Vapour Pressure Monitoring System is intended for Cargo tank pressure monitoring. This system consists of pressure transmitter which has a high quality, accuracy, durable construction suited for excessive pressure and I.S barrier. The output signal which arise by pressure transmitter is transmitted to indicator panel or alarm monitoring system through I.S

#### **APPLICATIN**

- Cargo pump pressure
- Cargo manifold pressure
- Vapour return line pressure

- Very strong flash mounting disphragm
- Zero and span internal adjustable
- All stainless steel material
- Intrinsically safe EEx ia ∏C T5
- Self-diagnostic function

barrier located in safety area. The high and low pressure alarm can be classified into two types which are on-deck mounting type and submersible mounting type in accordance with detection position of pressure.

- Tank cleaning pump pressure
- Fire main line pressure
- Ballast pump pressure

#### **TECHNICAL SPECIFICATION**

#### PRESSURE SENSOR

- Accuracy :  $\pm 0.2\%$  F.S. at 20  $^{\circ}\mathrm{C}$ • Environmental protection : Transducer : IP68, 10Bar~40Bar Indoor amplifier box : IP66 Outdoor amplifier box : IP67

• Operating temperature : -P.E. cable : -40~ +80  $^\circ\mathrm{C}$  -FEP cable : -40~ +120  $^\circ\mathrm{C}$ • Diaphragm material : Caramic Al2O3

 Material \_Sensor body : SUS316L Indoor amplifier box : SCS13

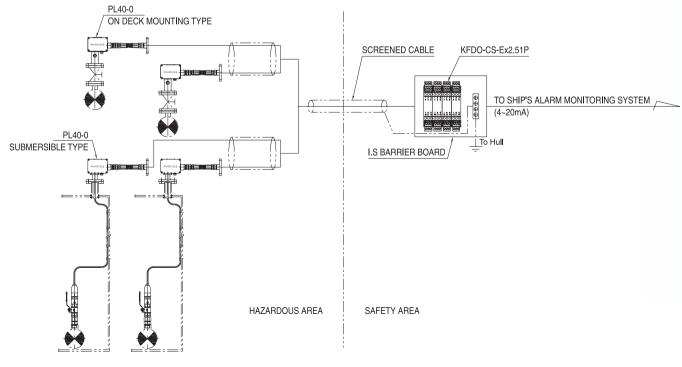
-Outdoor amplifier box : SCS14

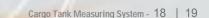


#### **TECHNICAL SPECIFICATION**



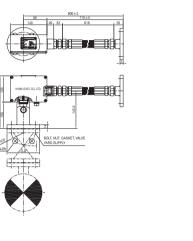
ONE LINE BLOCK DIAGRAM



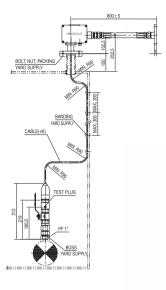


#### **DEMENSIONS/INSTALLATION**



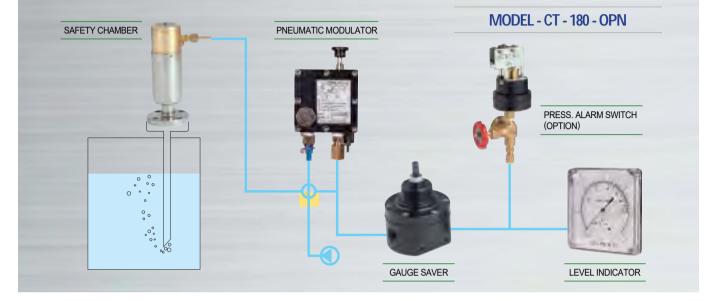


#### SUBMERSIBLE TYPE



# Tank Remote Sounding System

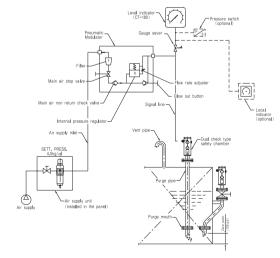
#### \* AIR PURGE TYPE REMOTE LEVEL GAUGING SYSTEM (PURE PNEUMATIC TYPE)



#### **OPERATING PRINCIPLE**

- The operating principle is based upon the measurement of the hyd rostatic pressure by providing a constant low flow of air or neutral gas into a probe which opens at the tank bottom.
- The flow regulator ensuring a constant pre-set flow at the end of the sounding pipe in the tank irrespective of the supply pressure.
- Gauge saver is used for protecting the level indicator against over pressure.
- The blowing valve is used for sending the full air pressure through the signal line for cleaning purposes.
- The air supply valve is used for isolation from other channel
- without any influence.
- Principle Diagram

#### PRINCIPLE DIAGRAM



• The output pressure of this modulator(Corresponding to the hydrostatic pressure at the bottom of the sounding pipe) is connected to the level indicator.

• The indicator and modulator are built in interconnecting assembly ready for panel mounting.

#### FEATURES

- Liquid level or measuring depth pressure is indicated for direct reading, and then the high precision is achieved.
- The construction is simple and the handling and maintenance is easy.
- Since no electricity is used, the explosion-proof measure is not necessary.
- With use of the pressure type high sensitive level switch, the signal and alarm of the preset liquid level can be transmitted.

#### **APPLICATIONS**

#### 《CT-180-OPN》

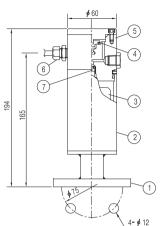
- OPEN TANK-Ballast tank remote reading Draft remote reading
- -Heeling and trim remote reading
- -Fuel oil tank remote reading

#### STANDARD SPECIFICATION

- System type : One line type air purge system
- Flow rating : 10~80NI/hour
- Working temp. : -30°C ~70°C
- Supply air setting pressure : 4.5 kg/ cm
- 400m Max. distance of signal line and indicator
- Signal line size : OD8 or OD10
- Range : 1 to 40 meter
- Accuracy : ±0.5% os F.R(optional) ±1.0% os F.R

#### COMPONENTS OF SYSTEM

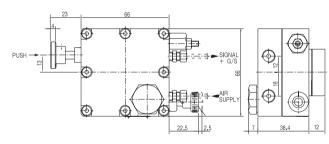
#### DUAL CHECK TYPE SAFETY CHAMBER(AIR PURGE HEAD)





- Avoids entry of liquid inside the device in case of air supply failure.
- Connection size : JIS 5K 25A, or 5K 20A.
- Working pressure : Max. 10 kg/ cm<sup>2</sup>.
- Connection size of local test device : PT 1/4"
- Material : Naval brass.
- Including local test device for check of actual level.

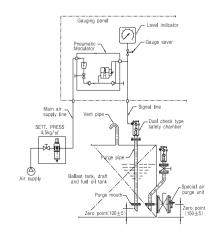
PNEUMATIC MODULATOR



- Air pressure : 4.5 kg/ cm<sup>2</sup>
- Flow rating : 10~80NI/h
- Blowing pressure : 4.5 kg/cm<sup>2</sup>
- Connection : Air supply-PT1/8 " Signal line-PT1/8 "
- Including the Flow rate adjuster and main air non-return check valve

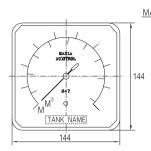
#### SYSTEM EXAMPLE





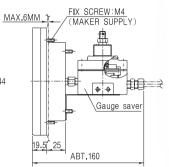
Cargo Tank Measuring System - 20 | 21

#### LEVEL INDICATOR WITH GAUGE SAVER



#### LEVEL INDICATOR

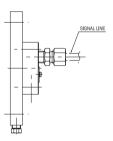
- Size:144 ×144
- Class 1.5 standard
- Class 1.0 option
- Class 0.5 option
- Graduation : Height or volume Height and volume
- · Including the zero adjuster



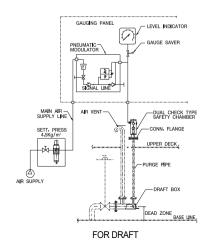
#### GAUGE SAVER

- Body material : AL6061
- Differential : Below 0.01 kg/cm<sup>2</sup>
- Including the range adjuster



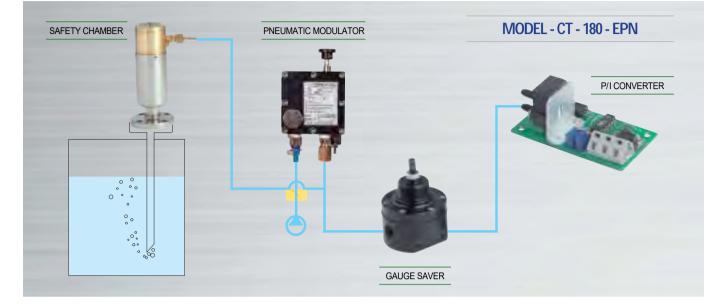




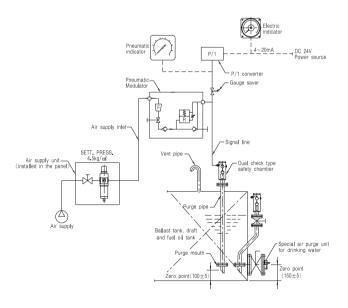


# Tank Remote Sounding System

#### \* AIR PURGE TYPE REMOTE LEVEL GAUGING SYSTEM (ELECTRO PNEUMATIC TYPE)



#### PRINCIPLE DIAGRAM



The flow is produced by means of an automatic air flow modulator, type which includes:

- An air supply filter
- An air flow regulator ensuring a constant pre-set flow at the end of the bubble pipe in the tank irrespective of the supply pressure.
- A safety valve protecting the indicator and pressure transmitter against over pressure.
- The air supply valve is used for isolation from other channel without any influence.
- The blowing valve is used for sending the full air pressure through the signal line for cleaning purposes.

#### **OPERATING PRINCIPLE**

The operating principle is based upon the measurement of the hyd rostatic pressure by providing a constant low flow of air or neutral gas into a probe which opens at the tank bottom.

The output pneumatic signal of the modulator is fed into P/I converter and is changed to electric signal(4~20mA) in 2 wire by P/I convertor. The electric output signal(4~20mA) can be connected to C.R.T display cargo system, Digital indicator, analogue type indicators, etc. or a combination of these systems.

#### **FEATURES**

- Liquid level of measuring depth pressure is indicated for direct reading, and then the high precision is achieved.
- The construction is simple and the handling, and maintenance is easy.
- 4~20mA output signal/Two wires.

#### **APPLICATIONS**

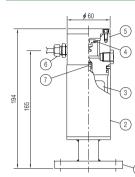
- Ballast tank remote reading
- Draft remote reading
- Fuel oil tank remote reading
- All liquids even viscous ones (molasses, bitumen etc  $\cdots$ )

#### STANDARD SPECIFICATIONS

- System type : One line type air purge system
- Flow rating : 10~80NI/h
- Working Temp. : -30 °C~70 °C
- Supply air setting pressure : 4.5kg/ cm<sup>2</sup>
- 400m Max. distance of signal line and indicator
- Signal line size : OD 8 or OD 10
- Range : 1 to 40 meter
- Output : 4~20mA 2wire system
- Power supply : 16 to 32V DC
- Accuracy :  $\pm 0.5\%$  of F.R
  - $\pm$ 0.2% of F.R(optional)

#### COMPONENTS OF SYSTEM

#### DUAL CHECK TYPE SAFETY CHAMBER(AIR PURGE HEAD)



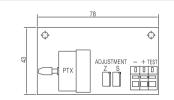


- Avoids entry of liquid inside the device in case of air supply failure.
  Connection size : JIS 5K 25A, or 5K 20A.
- Working pressure : Max. 10 kg/cm<sup>2</sup>
  Connection size of local test device : PT 1/4"
- Material : Naval brass.
- Including local test device for check of actual level.

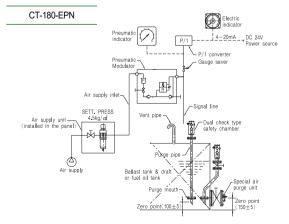
TRANSMITTER PANEL



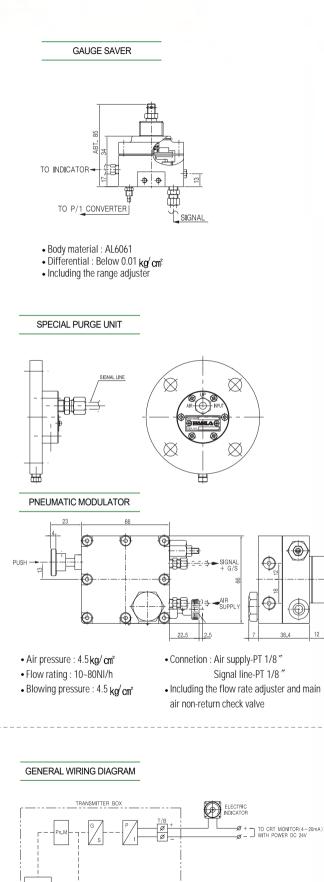
P/I CONVERTER



- The transmitter is linked to an integral air regulator and consists of : a sensyn piezcresistand type sensor
- an electronic unit which converts the signal from the sensor into a standard 2 wire, 4-20mA signal
- Power supply From 18 to 36VDC
- Output signal : standard 4-20mA(2 wires)
- Accuracy : ±0.2%, OF F.S
- Enclosure : EEx ia II c T6
- SYSTEM EXAMPLE



Cargo Tank Measuring System - 22 | 23



AIR SUPPLY TO DUAL CHECK SAFETY CHAMBER

#### MICROPROCESSOR CONTROLLED **ELECTRO PNEUMATIC LEVEL MONITORING SYSTEM**

**Remote Sounding System** 

#### PURPOSE

The Microprocessor Controlled Electro-Pneumatic Level Monitoring System is dedicated to the Level Monitoring in all kinds of Tanks, such as Ballast tanks and Oil Tanks.

It is possible to display individual tank name, corrected level and corrected volume on Display Unit.

CT-180-MPN is consist of Measurement Unit and Display Unit.

The operating principle is based on the measuring the hydrostatic head of the liquid by providing constant low flow of air into probe(called as sounding pipe) which mount at the tank bottom. When the air(supplied from modulator) is discharged through the purge mouth at the tank bottom, an air pressure corresponding to the liquid level considering the viscosity will be built up in the sounding pipe. If the specific gravity of the liquid is known and a pressure in the sounding pipe is measured, it is possible to calculate the distance from the pipe opening to the surface.

#### SYSTEM DESCRIPTION

#### The Electro-Pneumatic Level Monitoring System is composed of :

#### Measurement Unit : HPI-100

A cabinet named Measurement Unit includes 8 Pressure Sensors, 3 Relay control for solenoid valve and Display LCD. It is possible to measure the Level up to 24 Tanks per 1 unit. A modular arrangement of solenoid valves controlled by Relay allows easily changing the measuring channel. An electronic module manages above parts, measures up to 24 Tanks. It comprises 1 digital RS485 communicati on port as described hereunder, and/or an Display LCD, using MODBUS RTU protocol. The Unit is powered by 24V DC.

#### **Display Unit : HDU-100**

Display Unit includes an electronic module managing a LCD screen for measurement and alarms display, status lamps, buzzer/dry contact output for alarms monitoring and keyboard for system operation and configuration.

The large LCD screen increases the data availability and the manmachine interface is simplified for easy access to functions and configuration using spread menus.

Display Unit can be incorporated in the Measurement Unit and Analog Input Unit in another panel. The Display Unit is powered by 24 V DC, and communicates with it by RS485 link.

#### **ELECTRO-PNEUMATIC LEVEL MONITORING SYSTEM** (CT-180-MPN)



#### NON-RETURN CHECK VALVE



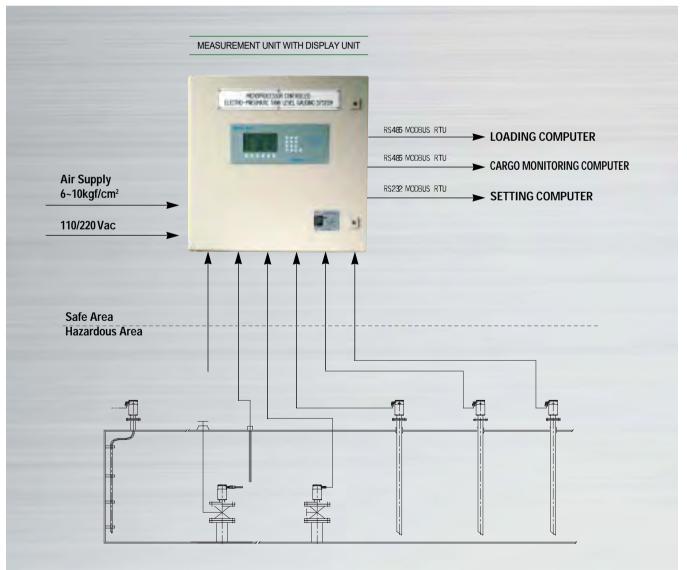
# For Sounding Pipe

• Conn. Size : 5K 25A FF • Material : SUS304/ NAVAL BRASS • Signal line : PT 1/4" Protection device is used for avoiding water suction

#### **SPECIFICATIONS**

- Measurement Channel Number per 1 Module
- Measurement Height
- Air Consumtion
- Air Supply Pressure
- Measurement accuracy
- Signal pipe
- Alarm Display Unit
- Communication ports
- Internal power supply
- Operating temperature for Level monitoring pane • Tank side
- Location for Measurement and Display Units
- Power Supply

#### GENERAL DIAGRAM FOR ELECTRO-PNEUMATIC LEVEL MONITORING SYSTEM CT-180-MPN



: 40mH20 : 5~30N &/hour : 6~10 kgf/cm2 : +/- 20mm : connection for O.D. 8mm pipe : 1 internal buzzer + 1 dry contact output : 2 RS485, 1 RS232 (Display Unit) 1 RS485 (Measurement Unit) : 24 V DC :0 °C to ~+ 70 °C : -20 °C to + 70 °C (Std.)

Cargo Tank Measuring System - 24 | 25

: up to 24(Std.) and other points on request

 $: -35 \degree C$  to  $+ 70 \degree C$  (With membrane dryer) : Safe area in enclosed space (Control Room, accommodation, bridge, ...) : 110/220 V AC and Other voltages on request

# **TANK LEVEL MONITORING SYSTEM** Tank Remote Sounding System

#### **\* ELECTRO-PNEUMATIC TYPE REMOTE LEVEL GAUGING SYSTEM**

#### MODEL: PL-40P

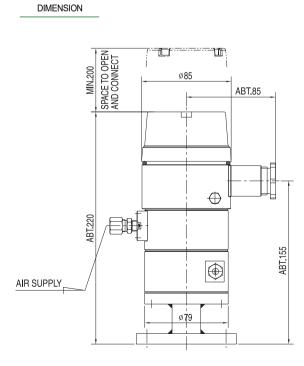


The PL-40P transmitter is designed to be mounted on the top of the tanks.

The PL-40P transmitter allows a remote level measurement using a 4~20mA analog output, while keeping. the principle of bubbling.

#### **TECHNICAL FEATURES**

- Transmitter : 2 wire 4~20mA
- Pressure scale : from 40 up to 4000 mbar.
- Pressure of supply : 4 to 10 bar.
- Accuracy : 0.2% of the measured scale.
- Power supply : 18 to 36VDC.
- Operating temperature : -20 °C ~ 70 °C
- Automatic bubbling line clearing.
- Protection category.
- EEx ia IIC T5

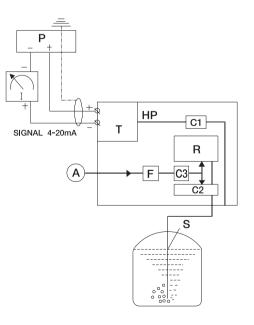


Data acquisition and display from analog signal(4-20mADC) with completely compatible PC(color screen)



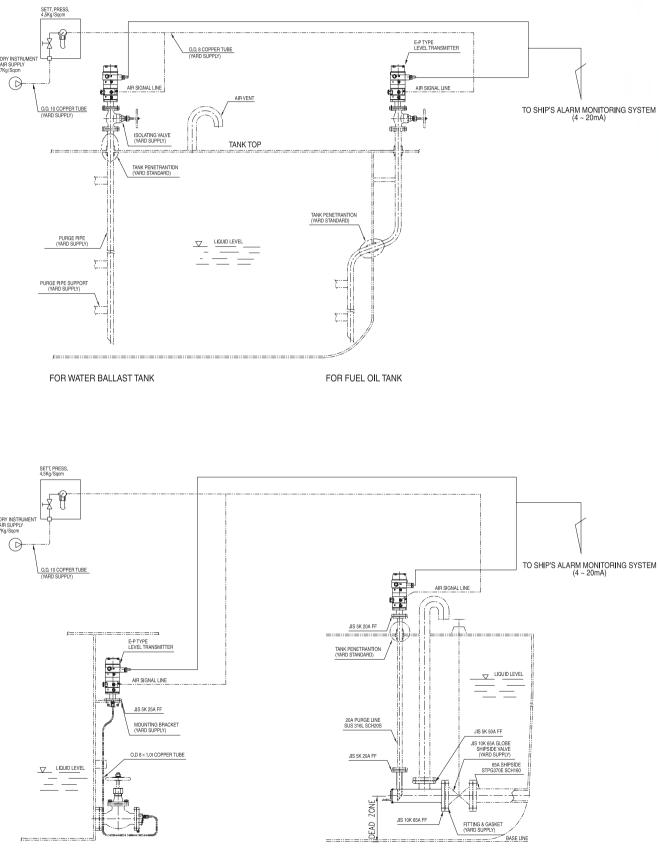
- Analog(bargraph) and numeric level display.Volume(tank table) display.
- Temperature display.
- Alarm status and warning signal.
  Analog or RS 485 transmission.
- 16 to 48 channels.
- User friendly.(Ask for our documentation MIC/90E)

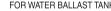
#### GENERAL WIRING DIAGRAM

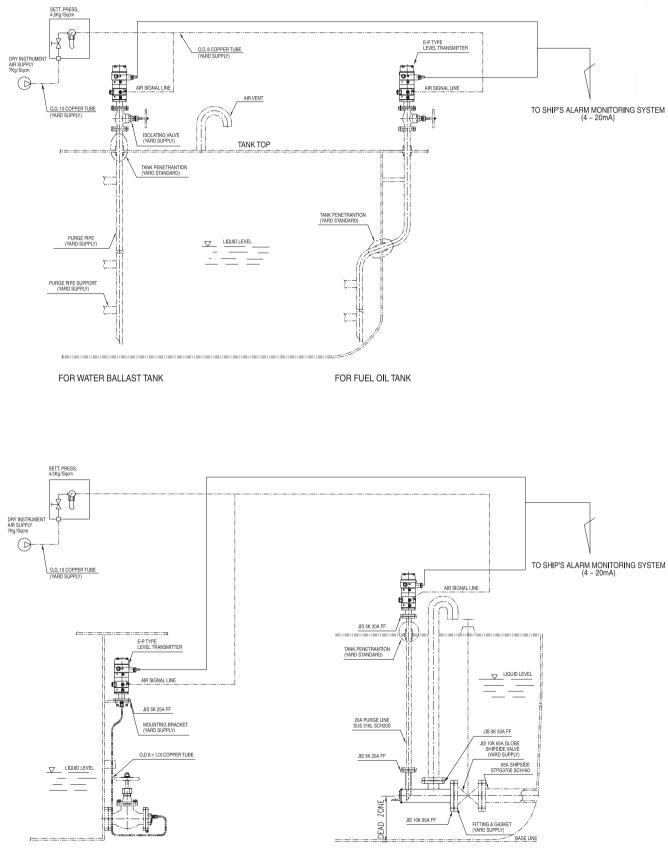


A : Air pressure C1 : Over pressure safety valve C2 : Safety valve through air supply pressure C3 : Non return shut-off valve F : Filter

T : Transmitter(4~20mA) R : Automatic flow regulator S : Probe P : Power supply (18~36V DC) I : Indicator







FOR FRESH WATER TANK

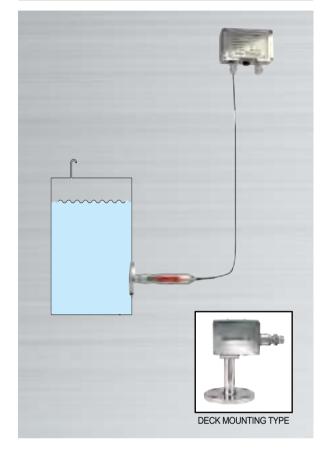
Cargo Tank Measuring System - 26 | 27

PRINCIPAL PIPING DIAGRAM & INSTALLATION MOUNTING

FOR DRAFT

## **ELECTRIC PRESSURE TYPE TANK REMOTE SOUNDING SYSTEM** Tank Remote Sounding System

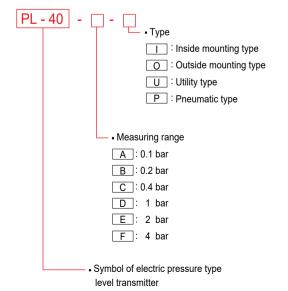
#### MODEL: PL-40



#### **APPLICATIONS**

- Ballast tank remote reading
- Draft remote reading
- Heeling and trim remote reading
- Fuel oil tank remote reading
- Waste waters, wells, locks, rivers etc.

#### MODEL NUMBER CODE SYSTEM



#### **OPERATING PRINCIPLE**

The Hanla Level Transmitter is for continuously measuring the liquid level of ballast tank, draft and fuel oil tank in the marine ships as well as tanks containing media.

The PL-40 is a 2-wire, 4~20mA level transmitter consisting of a transducer and an amplifier connected via a submersible vented cable.

Pressure change in the front of the diaphragm will bring about a capacitance change in the cell of the transducer.

This change will be transmitted to amplifier as a change in the electrical signal.

The PL-40 is manufactured in several ranges, and available. Especially the electro pressure type level transmitter can be connected to C.R.T. display cargo system, loading computer, indicator, and analogue type indicator to measure the actual level.

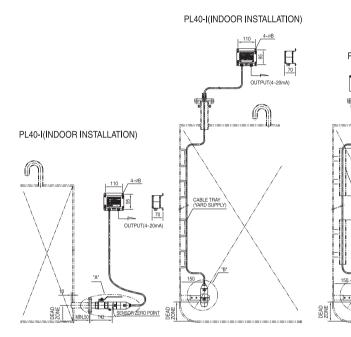
#### **TECHNICAL SPECIFICATION**

- Output : 4 ···· 20mA adjustable
- Accuracy : +0.2% F.S at 20°C
- Supply voltage : 12 ···· 28VDC • Range : Gauge 175mbar to 4bar
- Absolute 1400mbar to 4bar
- Overpresure : Gauge 6bar to 25bar Absolute 10bar to 25bar
- Diaphragm cell : Capacitive transmitter with ceramic diaphragm
- Materials
- -Diaphragm : Ceramic
- -Sensor Body : Stainless steel 316L
- Amplifier box : SCS 13(Indoor) / SCS 14(Outdoor) .Special cable : Sheathed polyethylene cable
- Operating temperature range
- Transducer : -40~125 °C
- \_Amplifier : -25~85 °C
- Protection class
- Transducer : IP68/submersible
- Amplifier : IP66(Indoor) / IP67(Outdoor)
- Intrinsic safety : EEx ia ∏c T6 (Max. 50m cable between transducer and amplifier box)
- Cable length : 3m in standard(option : up to 50m)

#### FEATURES

- High measuring accuracy
- Excellent stability
- Capacitive transmitter with Ceramic diaphragm
- High overload limit
- High temperature stability
- Corrosion resistance
- No hysteresis
- Marine class approval

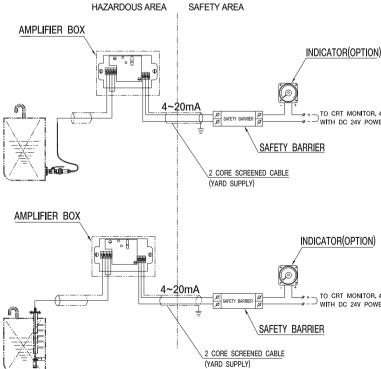




FOR WATER BALLAST TK & FUEL OIL TK.

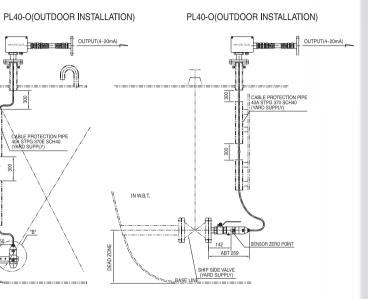
FOR WATER BALLAST TK.







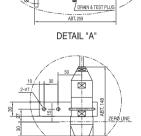
Cargo Tank Measuring System - 28 | 29



FOR WATER BALLAST TK.

FOR DRAFT

WITH DC 24V POWER SUPPLY



DETAIL "B"

→ TO CRT MONITOR, 4~20mA → WITH DC 24V POWER SUPPLY

#### **GENERAL & APPLICATION**

This system has been specially designed, manufactured for detecting the presence of water in the cargo holds and closed dry or void space where the volume exceeds 0.1% of the ship's displacement volume on summer load water line, located partially or totally forward of the foremost card hold, and ballast tanks located forward of the foremost cargo hold, collision bulkhead of Bulk carrier in conformity with SOLAS regulation XII/ 12 rule requirements.

#### THE POSITION OF DETECTION

- A reliable indication of water reaching a present level will be supplied on our water ingress detection system according to following installation position required by SOLAS regulation XII/ 12
- These level switches should be installed either in the aft part of each cargo hold or in the lowest part of the spaces other than cargo holds to which these requirements apply.

#### For Cargo Hold :

- 1) An alarm, both visual and audible for which the space is identified on the main alarm panel will be activated when the depth of water at the level sensor reaches the pre-alarm in the space being monitored.
- 2) An alarm, both visual and audible on the main alarm panel will be activated when the level of water at the sensor reaches the main alarm level, indicating increasing water level in a cargo hold. In addition, the both alarms will identify the space and the audible alarm should not be the same as that for the pre-alarm level.

#### For compartments other than cargo holds:

1) An alarm, both visual and audible, indicating the presence of water in a compartment other than a cargo hold on the main alarm panel will be activated when the level of water in the space being monitored reaches the sensor. The visual and audible characteristics of the alarm indication will be the same as those for the main alarm level in a hold space.

#### FEATURES

- Intrinsically safe detection can be applicable to all of inflammable area, if required.
- Available for any number of detecting points
- Available for applying various type level switch according to configuration of the tank
- Available for the overriding device for which the alarm can be deactivated or reactivated

#### SYSTEM SELECTION FOR ORDER CONFORMATION

HWID -

Number of detection point-

- P16 : 1 to 16
- P32 : 17 to 32
- POV : Over 32

W: Weather proof

E : Ex-type

## Enclosure of sensor

- navigation function, -time delay:0-99 seconds
- dimming function, -flicker stop
- Mounting : wall or console mounting type

#### **PRINCIPLE OF OPERATION**

This system consists of the Main alarm panel / Repeat alarm panel on which the audible and visual alarms are activated and Electrode Type Level Switch operated by detecting the conductivity in the liquid and Intrinsically Safety barrier according to purpose or the position of the installation. When the presence of water has reached the detecting point of level switch installed on the preset detection level in the cargo holder or other space, the electric signals which is activated on the level switches are transmitted to the main alarm panel provided with alarm unit, power supply unit and alarm buzzer, malfunction alarm as well as overriding device. At the same time, the audible and visual alarms are activated on the main alarm panel installed on the Navigation bridge and the repeat alarm panel installed on the bridge.

The overriding device for which the alarm can be deactivated or reactivated for the detector installed in the tank and holds used for carriage of water ballast will be provided on the alarm panel according to the SOLAS regulation XII/ 12.1.

An override visual indication should be continuously provided throughout deactivation of the water level detector for the hold or tanks used for carriage of water ballast. Where such an override function is provided, the override condition should be automatically reactivated after the hold or tank has been deballasted th a level below lowest level alarm indicator level

When the fault is detected on water level detector, the malfunction **alarm** having visual and audible alarm the same as detection alarm on the main alarm panel should be activated to monitor continuously the system. The audible alarm should be capable of being muted but the visual indication should remain active until the malfunction is cleared.

The main power and standby power should be prepared on this system and if the main power is failed, the standby power should be supplied to the main alarm panel so as to monitor continuously. When the main power is failed, the power failure alarm having audible and visual alarm should be operated. The water ingress detection system should be continuously operated while the ship is at sea. The Electrode Type Level Switch installed in appointed space should be satisfied with the intrinsically safe type with the I.S barier.

#### **TECHNICAL SPECIFICATION**

#### 1. Main alarm panel

- Power supply : AC 110/220V 60Hz
- Stand-by power supply : DC 24V
- Number of detection point : No limits
- Accuracy of detecting : ±3mm
- Function :
- visual alarm LED lamp for individual detection
- audible main & pre-level alarm for individual detection
- output signal for repeat alarm panel
- overriding device, -common alarm buzzer
- AC/DC power fail alarm & alarm reset
- lamp test, -malfunction alarm
- main power and standby power

#### **TECHNICAL SPECIFICATION**

#### 2. Repeat alarm panel

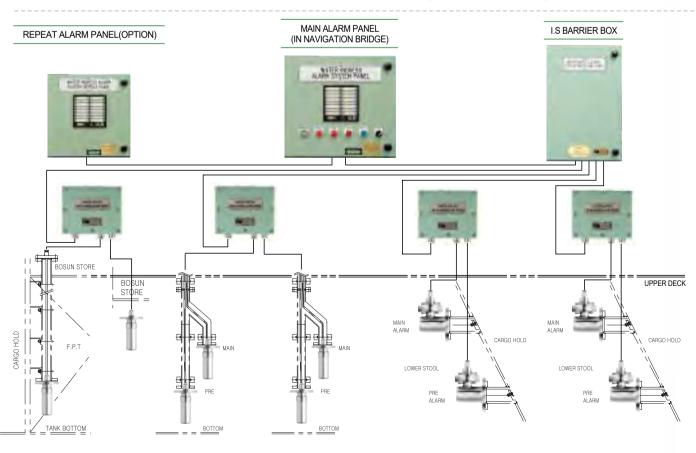
- Power supply : DC 24V
- Function 3
- visual alarm & LED lamp for individual detection
  - audible main & pre-level alarm for individual detection
  - common alarm buzzer
  - lamp test
  - dimming function
- Mounting : wall or console mounting type

#### 3. Conductive electrode type Level switch

#### Function :

When the electrodes is touched by an electrically conductive liquid, the low value A.C circuit detected on the electrodes is transmitted to the signal conditioning instrument on which the relay output contact signal is offered. This appropriate contact signal is transmitted to main alarm panel on which the audible and visual alarm is provided.

- Signal conditioning instrument(alarm unit) : I.S type, EEx ia TC
- Operating voltage : 20~250VAC, 50/60 Hz,
- Input of response resistor : 1~200K Ω
- Relay output : 2A AC or 1A DC
- Enclose protection : IP 66/68
- Working pressure : 0~5 kg/ cm<sup>2</sup>
- Working temperature : -20 °C~80 °C
- Model number code system



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#### **16 CHANNELS ALARM UNIT**



#### MODEL : AU-160D(W)

- No. of Channels : 16 channels
- Housing
- standard DIN cabinet for built-in mounting.
- made of fiber glass reinforced Noryl.
- front : 144 ×144mm, depth : 86mm
- Power supply
- voltage : 24VDC(18~32VDC) or 85~264VAC
- power consumption : 4.5W(24VDC)
- Input signals : Contact. NC or NO
- Time delays : 00~99 seconds (interval 1 sec.)
- Horn output
- relay contact output : potential free SPDT
- Accept horn
- by means of push button on the front, or externally
- Accept flash
- by means of push button on the front, or externally
- **Test function** : by pushing both accept push buttons
- Special function
- override device, malfunction alarm
- main power and standby power
- navigation function, dimming function